#### 測試報告 號碼(No.): CT/2018/505230 日期(Date): 2018/06/04 明細機械工業有限公司

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明鈿機械工業有限公司 MING TIEN MACHINERY INDUSTRIAL CO.,LTD 台中市大里區仁化路736巷7號 NO.7, LN. 736, RENHUA RD., DALI DIST., TAICHUNG CITY 412, TAIWAN (R.O.C.)

	崔認	(The following sample(s) was/were submitted and identified by/on
behalf of the applicant as):		
送樣廠商(Sample Submitted By)	:	-
樣品名稱(Sample Description)	:	LAMINATED FILMS BAGS(積層膜袋)
樣品型號(Style/Item No.)	:	PE
樣品批號(Lot No.)	:	-
樣品材質(Sample Material)	:	ONY, PET, AL, (M)OPP, CPP, PE
製造日期(Manufacturing Date)	:	-
收件日期(Sample Receiving Date)	:	2018/05/14
測試期間(Testing Period)	:	2018/05/14 TO 2018/05/23

#### 測試需求(Test Requested) :

依據客戶指定,參考中華民國食品器具容器包裝衛生標準 (102.08.20部授食字第1021350146號令修正)進行測試. 測試項 目請參閱測試結果表格. / As specified by client, with reference to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146 was amended on 2013/08/20) to conduct test. Please refer to result table for testing item(s).

测试结果(Test Results) : 請參閱下一頁 (Please refer to following pages).



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#### <u>测試結果(Test Results)</u>

測試部位(PART NAME)No.1

測試部位(PART NAME)No.2

: 積層膜袋(LAMINATED FILMS BAGS)
: 積層膜袋(與食物接觸面)(LAMINATED FILMS BAGS (FOOD CONTACT SIDE))

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	LOQ	結果 (Result)		限值
				No. 1	No. 2	(Limit)
鉛 / Lead (Pb)	ppm	依據食品器具、容器、包裝檢驗方 法-塑膠類之檢驗(102年11月13日 部授食字第1021950607號公告), 以ICP-AES分析. / According to Sanitation Standard for Food Utensils, Containers and Packages - Plastics (MOHW Food No. 1021950607 announced, November 13, 2013). Analysis was performance by ICP-AES.	5	n. d.		100
鎘 / Cadmium (Cd)	ppm		0.5	n. d.		100
高錳酸鉀消耗量-(水,95℃,30分鐘) / Potassium permanganate consumption- (water, 95℃, 30 min)	ppm	依據食品器具、容器、包裝檢驗方 法-聚乙烯(PE)塑膠類之檢驗 (MOHWU0008.02, 104年5月11日部 授食字第1041900696號公告). / According to Sanitation Standard for Food Utensils, Containers and Packages -	3		n. d.	10
蒸發殘渣-(水,95℃,30分鐘) / Evaporation residue-(water, 95℃, 30 min)	ppm		10		n. d.	30
蒸發殘渣-(4%醋酸, 95℃, 30分鐘) / Evaporation residue-(4% acetic acid, 95℃, 30 min)	ppm	Polyethylene(PE) Plastic Products (MOHWU0008.02, MOHW Food No. 1041900696 announced, May 11, 2015).	10		n. d.	30

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#### 測試報告 號碼(No.): CT/2018/505230 **Test Report**

日期(Date): 2018/06/04

明鈿機械工業有限公司

MING TIEN MACHINERY INDUSTRIAL CO., LTD 台中市大里區仁化路736巷7號 NO. 7, LN. 736, RENHUA RD., DALI DIST., TAICHUNG CITY 412, TAIWAN (R.O.C.)

测試項目 單位 测試方法 結果 (Result) 限值 (Test Items) (Unit) (Method) L00 (Limit) No. 1 No. 2 鄰苯二甲酸二(2-乙基己基)酯(正庚烷, 0.05 1.5 ppm n. d. 25℃, 1小時) / DEHP (Di-(2ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr) 鄰苯二甲酸二丁酯(正庚烷, 25℃, 1小 0.05 \_\_\_\_ n.d. 0.3 ppm 時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr) 依據食品器具、容器、包裝檢驗方 法-塑膠類之檢驗(102年11月13日 鄰苯二甲酸丁苯甲酯(正庚烷,25℃,1小 0.05 n.d. 30 ppm 部授食字第1021950607號公告), 時) / BBP (Butyl Benzyl phthalate) 以氣相層析/質譜儀檢測. / (CAS No.: 85-68-7) (n-Heptane, 25°C, According to Sanitation 1 hr) Standard for Food Utensils, 鄰苯二甲酸二異癸酯(正庚烷, 25℃, 1小 0.5 n.d. 9 ppm Containers and Packages -時) / DIDP (Diisodecyl phthalate) Plastics (MOHW Food No. (CAS No.: 26761-40-0; 68515-49-1) (n-1021950607 announced, November Heptane, 25℃, 1 hr) 13, 2013). Analysis was 鄰苯二甲酸二異壬酯(正庚烷, 25℃, 1小 0.5 n.d. 9 ppm performed by GC/MS. 時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr) 己二酸二(2-乙基己基)酯 (正庚烷, 25℃, 0.05 18 n.d. ppm 1小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	DL	結果 (Result)		限值 (Limit)
				No. 1	No. 2	
重金屬(以鉛計)-(4%醋酸, 95℃, 30分鐘) / Heavy metal (as Pb)-(4% acetic acid, 95℃, 30 min)		依據食品器具、容器、包裝檢驗方 法-聚乙烯(PE)塑膠類之檢驗 (MOHWU0008.02, 104年5月11日部 授食字第1041900696號公告). / According to Sanitation Standard for Food Utensils, Containers and Packages - Polyethylene(PE) Plastic Products (MOHWU0008.02, MOHW Food No. 1041900696 announced, May 11, 2015).	1		Negative	1

测試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果(H	Result)	sult) 限值 (Limit)	
				No. 1	No. 2		
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	依據CNS 15138-1 (民國101年), 以氣相層析/質譜儀檢測. /	0.003	n. d.		0.1	
鄰苯二甲酸二丁酯 / DBP(Di-n-butyl phthalate)(CAS No.: 84-74-2)	%		0.003	n. d.		0.1	
鄰苯二甲酸丁苯甲酯 / BBP(Butyl Benzyl phthalate)(CAS No.: 85-68-7)	%		0.003	n. d.		0.1	
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octhl phthalate) (CAS No.: 117-84-0)	%	According to CNS 15138-1 (2012). Analysis was performed by GC/MS.	0.003	n. d.		0.1	
鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	%	IJy UC∕MO.	0.01	n. d.		0.1	
鄰苯二甲酸二甲酯 / DMP(Dimethyl phthalate)(CAS No.: 131-11-3)	%		0.003	n. d.		0.1	

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测試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result)		限值 (Limit)
				No. 1	No. 2	
鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	%	依據CNS 15138-1(民國101年), 以氣相層析/質譜儀檢測. / According to CNS 15138-1	0.01	n. d.		0.1
鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)	%	(2012). Analysis was performed by GC/MS.	0.003	n. d.		0.1

#### 備註(Note):

- 1. 0.1wt% = 1000ppm
- 2. LOQ = Limit of Quantification (定量極限); MDL = Method Detection Limit (方法偵測極限值); DL = Detection Limit(偵測極限)
- 3. n.d. = Not Detected (未檢出) = 小於 (less than) LOQ / MDL / DL
- 4. Negative = Undetectable (未檢出); Positive = Detectable (檢出)
- 5. "---" = Not Conducted (未測項目)
- 6. 測試報告僅就委託測試者之委託事項提供測試結果,至若本產品之合法性,仍應由主管機關依法判斷。(The test report is the test result issued by the testing institutions as requested by the consignor. Regarding to the legitimacy of the product, it shall be determined by the authorities according to the law.)

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> \* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. \* (The tested sample / part is marked by an arrow if it's shown on the photo.)

### CT/2018/50523



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